



# IECEE

## Conformity Assessment

**Steven Margis**

**Chair: IECEE**

UL Director, Conformity  
Assessment Programs

**Utilization of Voluntary Consensus  
Standards and Conformity Assessment**

2022-03-17

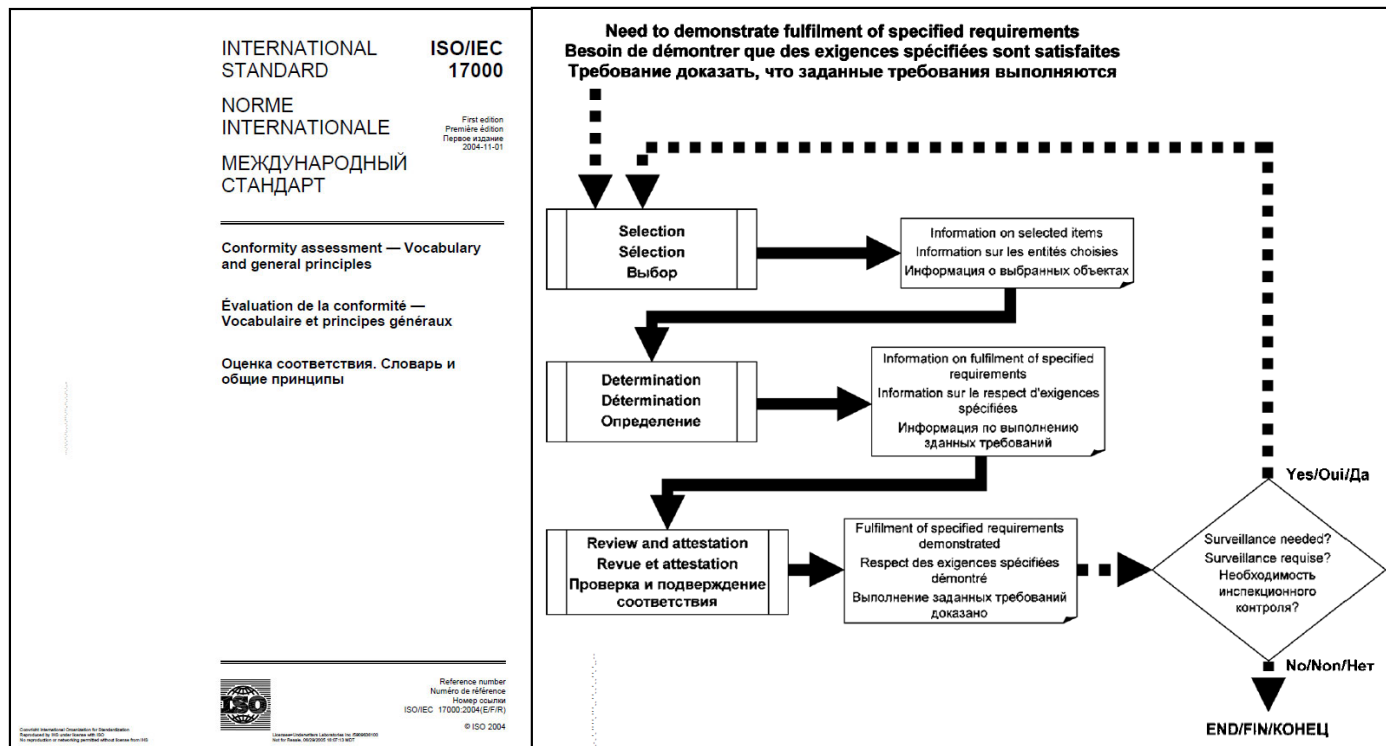
Medical Devices Webinar Series - Session IV



International  
Electrotechnical  
Commission

# Conformity Assessment

“demonstration that **specified requirements** relating to a product, process, system, person or body are fulfilled”



# Specified Requirements

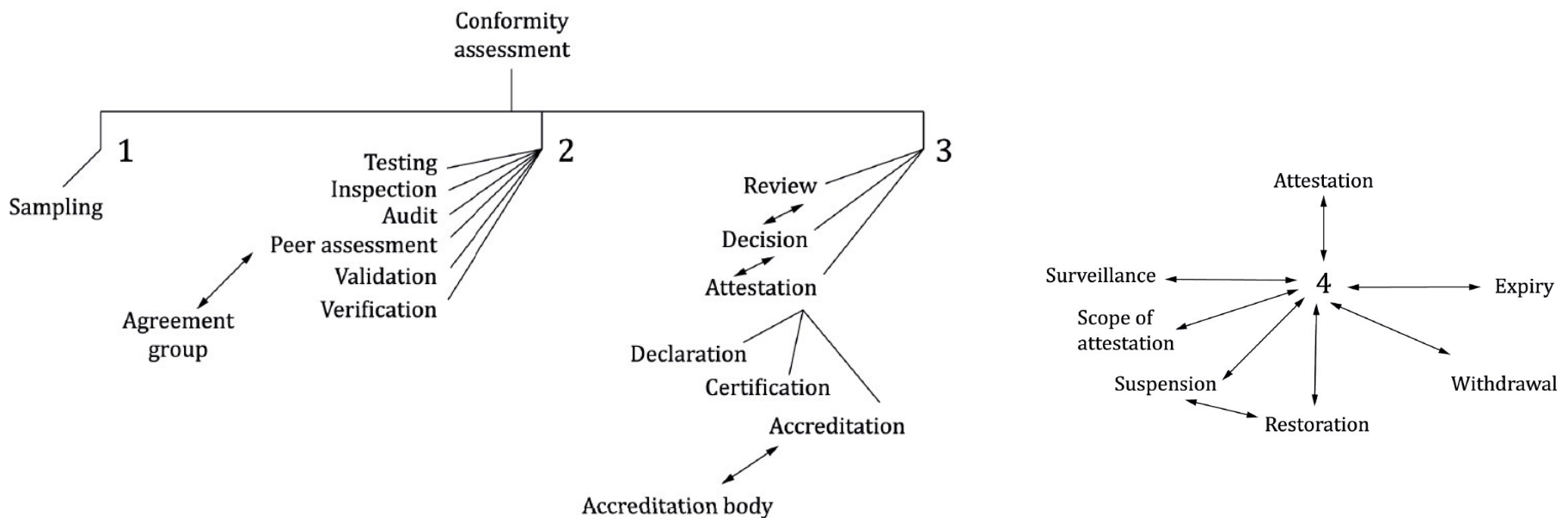
Conformity Assessment

**“need or expectation that is stated”**

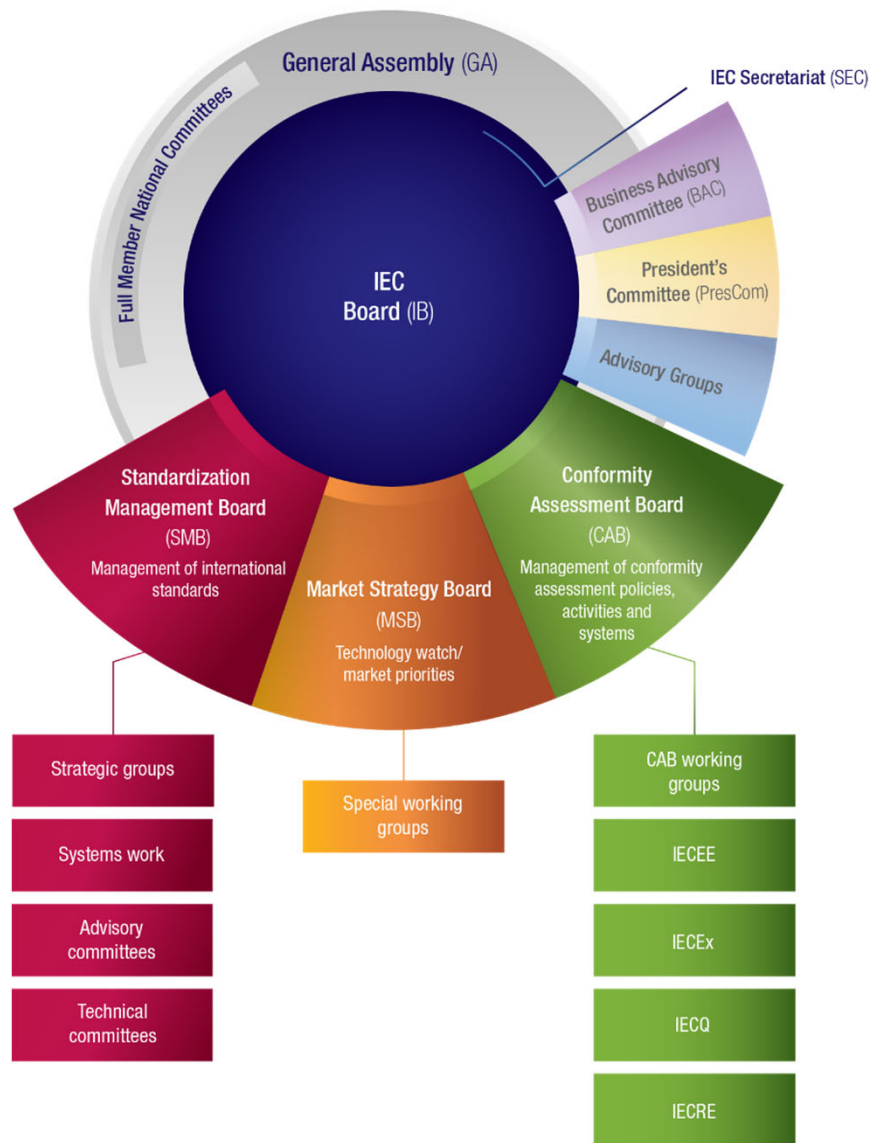
*NOTE: Specified requirements may be stated in normative documents such as **regulations**, **standards** and **technical specifications**.*

# Conformity Assessment

“demonstration that **specified requirements** are fulfilled”



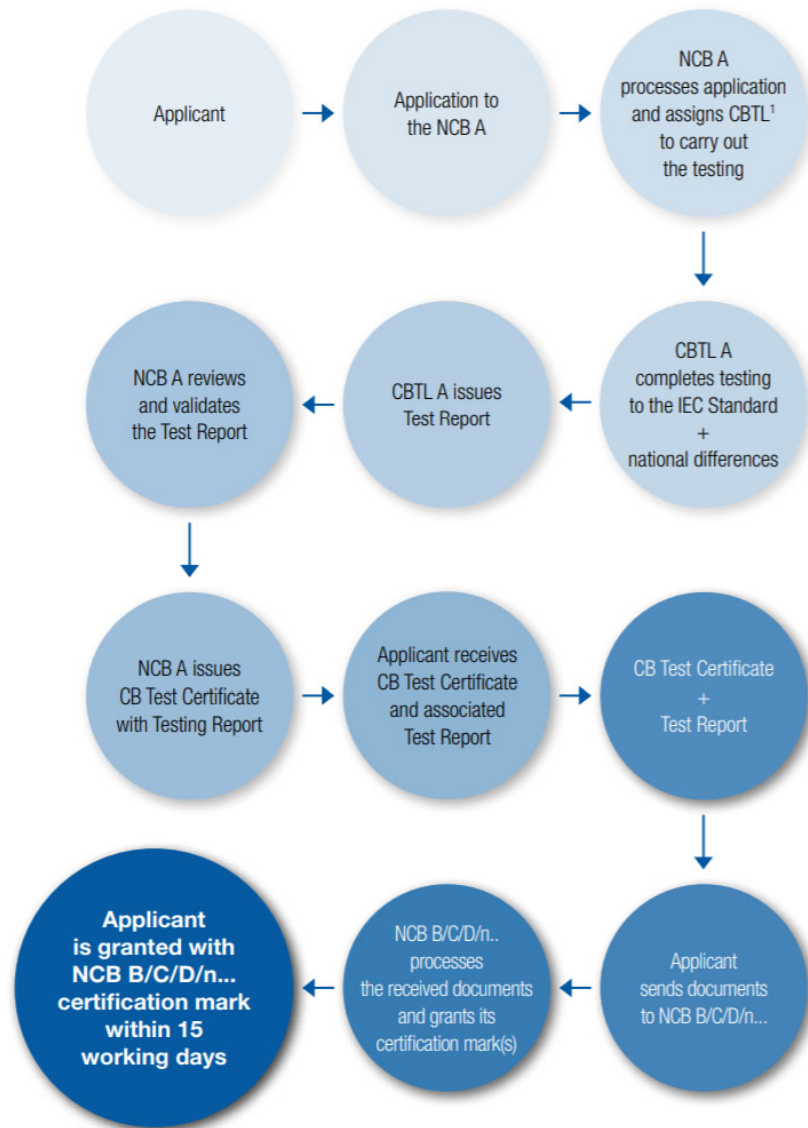
**Source:** ISO regarding ISO/IEC 17000: 2019























## IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components

- **Facilitate trade** by eliminating duplication of testing and providing market access
- National adoption and use of **IEC standards** (with or without differences)
- **Mutual acceptance** of IECEE certificates and their related test reports
- **Peer Assessment** to ensure competence, consistency and mutual confidence





-  Argentina
-  Australia
-  Austria
-  Bahrain
-  Belarus
-  Belgium
-  Brazil
-  Bulgaria
-  Canada
-  Chile
-  China
-  Colombia
-  Croatia
-  Czech Republic
-  Denmark
-  Finland
-  France
-  Germany

-  Greece
-  Hungary
-  India
-  Indonesia
-  Israel
-  Italy
-  Japan
-  Kenya
-  Korea, Rep. Of
-  Malaysia
-  Mexico
-  Netherlands
-  New Zealand
-  Nigeria
-  Norway
-  Pakistan
-  Poland
-  Portugal

-  Russian Federation
-  Saudi Arabia
-  Serbia, Rep. Of
-  Singapore
-  Slovakia
-  Slovenia
-  South Africa
-  Spain
-  Sweden
-  Switzerland
-  Thailand
-  Turkey
-  Ukraine
-  United Arab Emirates
-  United Kingdom
-  US
-  Vietnam



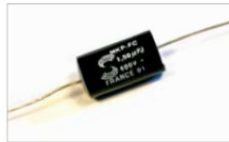




**BATT**  
Batteries



**CABL**  
Cables and cords



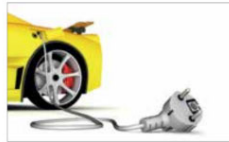
**CAP**  
Capacitors as components



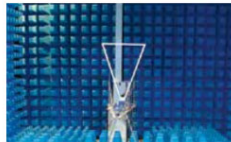
**CONT**  
Switches for appliances and automatic controls for electrical household appliances



**E3**  
Electrical energy efficiency



**ELVH**  
Electrical vehicles



**EMC**  
Electromagnetic compatibility



**HOUS**  
Household and similar equipment



**INDA**  
Industrial automation



**INST**  
Installation accessories & connection devices



**ITAV**  
Information technology audio video



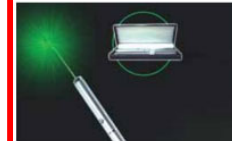
**LITE**  
Luminaires



**MEAS**  
Measuring instruments



**MED**  
Electrical equipment for medical use



**MISC**  
Miscellaneous



**OFF**  
IT and office equipment



**POW**  
Low voltage, high power switching equipment



**PROT**  
Installation protective equipment



**PV**  
Photovoltaics



**SAFE**  
Safety transformers and similar equipment



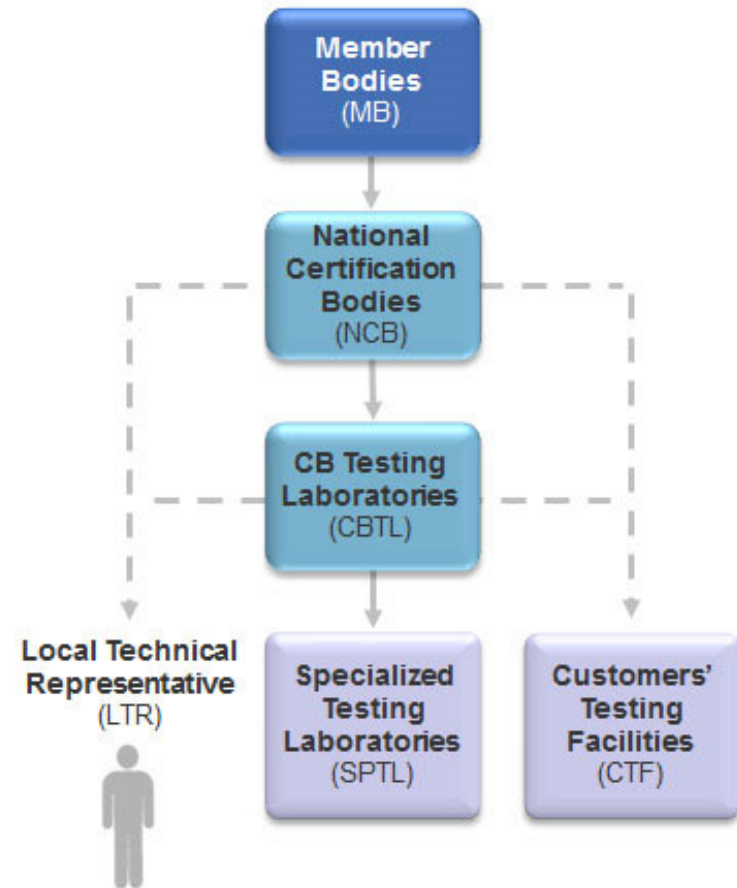
**TOOL**  
Portable tools



**TRON**  
Electronics, entertainment



- 54 Member Bodies
- 91 Certification Bodies
- 556 Testing Laboratories
- 1794 Customer Testing Facilities
- 120,000+ Certificates (2020)
  - Over 1.5M Issued
- **MED**
  - 28 Member Bodies
  - 51 Certification Bodies
  - 148 Testing Laboratories
  - 275 Standards
  - 2.8% of all Certificates (3503)





# MED: NCB Economies

<i>Belgium*</i>	Israel	Singapore
Belarus (R*)	<i>Italy*</i>	<i>Slovakia*</i>
Canada	Japan	<i>Slovenia*</i>
<i>Czech Republic*</i>	Republic of Korea	<i>Spain*</i>
<i>Denmark*</i>	<i>Netherlands*</i>	<i>Sweden*</i>
<i>Finland*</i>	<i>Norway**</i>	Switzerland**
<i>France*</i>	Poland (R*)	Turkey (R*)
<i>Germany*</i>	Portugal (R*)	Ukraine
<i>Hungary*</i>	Serbia (R)	<i>United Kingdom</i>
		United States

Key: IMDRF Member Countries (*EU\**, *EEA\*\**)

R: Recognizing Only

*[not participating Australia, Austria, Brazil, China, Russian Federation]*





IEC 60601-1

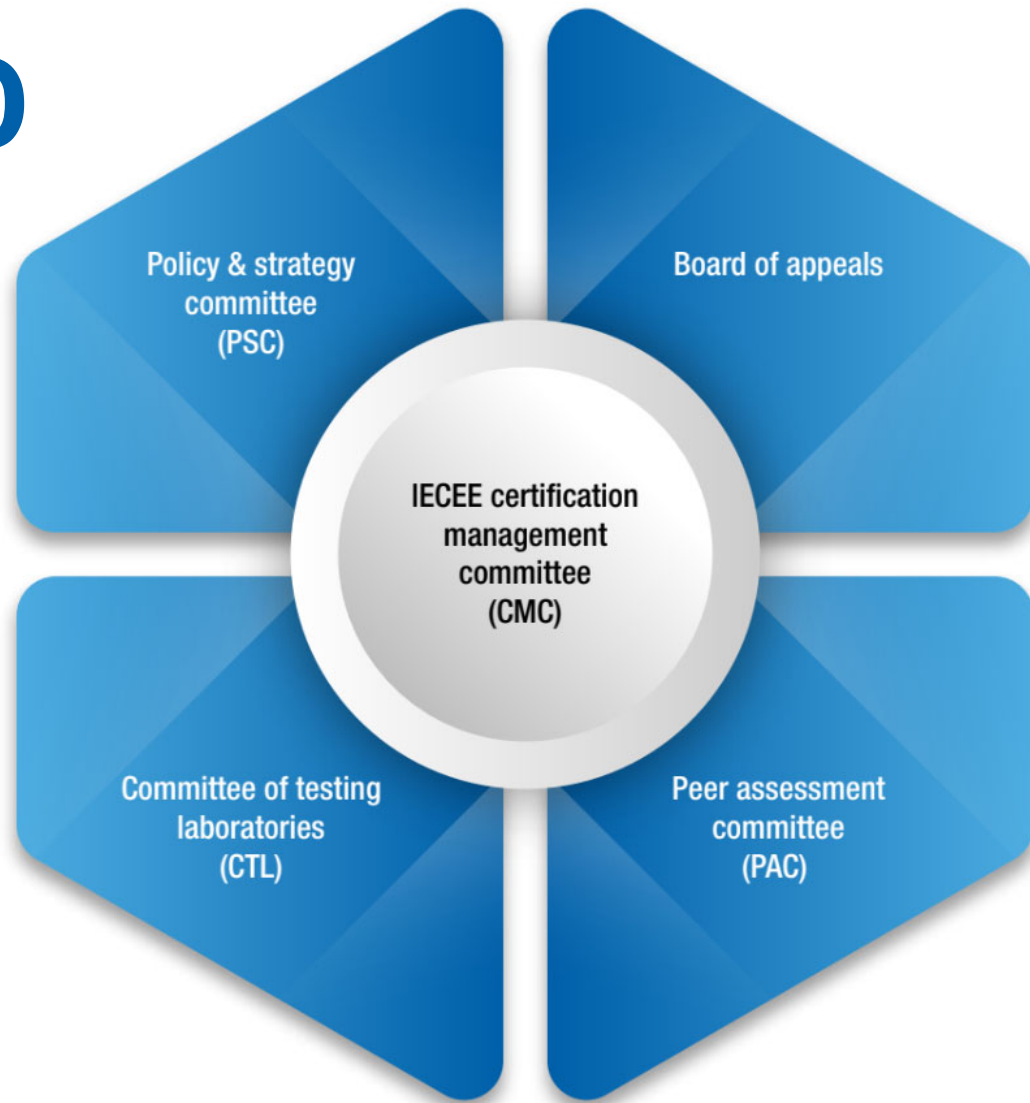
**INTERNATIONAL  
STANDARD**

**NORME  
INTERNATIONALE**

Medical electrical equipment –  
Part 1: General requirements for basic safety and essential performance


Appareils électromédicaux –  
Partie 1: Exigences générales pour la sécurité de base et les performances  
essentielle

**Editions:  
1998 & 2005**





# MED



**IECEE OD-2044**

Edition 2.3 2019-06


## IECEE OPERATIONAL DOCUMENT

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IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE System)

Committee of Testing Laboratories (CTL)

Evaluation of Risk Management in medical electrical equipment according to the IEC 60601-1 & ISO/IEC 80601-1 Series of Standards



IECEE OD-2044 2019/EN



**IECEE OD-2055**


Edition 2.1 2017-05-17

## IECEE OPERATIONAL DOCUMENT

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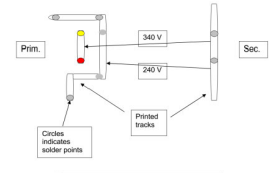
IEC System of Conformity Assessment Schemes for Electrotechnical Equipment and Components (IECEE System)

Guideline Document on Medical Electrical Equipment in the CB Scheme according to the IEC 60601 and IEC/ISO 80601 Series of Standards



IECEE OD-2055 2017/EN

### CTL DECISION SHEET (DSH)

Standard(s) (incl. year)	Subclause(s)	Tracking No.	Year
IEC 60601-1: 2005 (ed 3.0)	8.9	2017	2015
<b>Category</b>			
MED			
<b>Subject</b>		<b>Keywords</b>	<b>Developed by</b>
Creepage distance		Creepage distance Working voltage, PCB traces	ETF-3
			<b>Approved at</b>
			2016 CTL Plenary Meeting
<b>Question</b>			
How should the creepage distance be measured in a scenario where the point with the highest working voltage is behind a point with a lower working voltage?			
See the case study below for details:			
Creepage distance requirement on a Class II switch mode power supply unit designed for 2 MOPP.			
A working voltage of 240 Vrms was measured between the secondary side and the nearest printed track on the primary side.			
However, behind the nearest printed track on the primary side there is a point with a working voltage of 340 Vrms.			
The creepage distance between secondary and the nearest 240 V point is 8 mm, which meets the requirement for 240 V.			
The creepage distance between the 340 V point and the 240 V point is 1 mm.			
<b>Question:</b>			
How shall the creepage distance between primary and secondary be measured in such a case?			
			
Gray dots = solder Yellow dot = solder in line with other solder Red dot = solder in line with lacquer on track			

### TESTING AND MEASURING EQUIPMENT/ALLOWED SUBCONTRACTING IEC 60601-1:2005 + Am.1:2012 Medical electrical equipment - Part 1: General requirements for basic safety and essential performance

"R" Required  
 "S" May be subcontracted, see OD 2012  
 "SPTL" Specialized Facility, see IECEE 02-2  
 "W" Witness testing in the categories "MED" and "MEAS"  
 "3PPS" Three Phase Power Supply required

Clause	Measurement/testing	Testing / measuring equipment / material needed	Subcontracting
4.11	Power input	Suitable devices for the voltage, current/power and frequency Supply: 1 phase and 3 phase variacs	R
5.3	Ambient temperature, humidity, atmospheric pressure	Suitable devices for recording ambient temperature, humidity, atmospheric pressure	R
5.7	Humidity preconditioning treatment	Environmental conditions: Climate chamber controlling temperature and humidity	R
5.9.2	Accessible parts	Force gauge (30 N), standard test finger (figure 6),	R





# MED

		Ref. Certif. No.
<b>IEC SYSTEM FOR MUTUAL RECOGNITION OF TEST CERTIFICATES FOR ELECTRICAL EQUIPMENT (IECEE) CB SCHEME</b>		
<b>CB TEST CERTIFICATE</b>		
Product	<input type="checkbox"/> Additional Information on page 2	
Name and address of the applicant		
Name and address of the manufacturer		
Name and address of the factory		
<small>Note: When more than one factory, please report on page 2</small>		
Ratings and principal characteristics		
Trademark / Brand (if any)		
Customer's Testing Facility (CTF) Stage used		
Model / Type Ref.		
<small>Additional information (if necessary may also be reported on page 2)</small>		
<small>A sample of the product was tested and found to be in conformity with</small>	<input type="checkbox"/> Additional Information on page 2	
<small>As shown in the Test Report Ref. No. which forms part of this Certificate</small>		
This CB Test Certificate is issued by the National Certification Body		
Date:	Signature:	

Test Report issued under the responsibility of:

**IEC 60601-1**  
**Medical electrical equipment**

**Part 1: General requirements for basic safety and essential performance**

Report Reference No. ....: █

Date of issue .....: █

Total number of pages .....: █

---

CB Testing Laboratory.....: █

Address .....: █

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Applicant's name.....: █

Address .....: █

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**Test specification:**

Standard.....: IEC 60601-1:2005, COR1:2006, COR2:2007, AMD1:2012  
(or IEC 60601-1:2012 reprint)

Test procedure.....: CB Scheme

Non-standard test method.....: █

Test Report Form No.....: IEC60601\_1N

Test Report Form Originator.....: UL(US)

Master TRF.....: 2019-09-17

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If this Test Report Form is used by non-IECEE members, the IECEE/IEC logo and the reference to the CB Scheme procedure shall be removed.

**This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.**

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**General disclaimer:**

The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing CB testing laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

<b>4</b>	<b>GENERAL REQUIREMENTS</b>	
<b>4.1</b>	<b>Requirements of this standard applied in NORMAL USE and reasonably foreseeable misuse</b>	
<b>4.2</b>	<b>RISK MANAGEMENT PROCESS FOR ME EQUIPMENT OR ME SYSTEMS</b>	
<b>4.2.2</b>	<b>General requirement for RISK MANAGEMENT - PROCESS complies with ISO14971 (2007).....:</b>	See Appended RM Results Table 4.2.2.
<b>4.2.3</b>	<b>Evaluating risk</b>	
<b>4.2.3.1</b>	<b>a) Compliance with the standard reduces residual risk to an acceptable level</b>	
	<b>b) Manufacturer has defined risk acceptability criteria in the RISK MANAGEMENT PLAN.....:</b>	RISK MANAGEMENT PLAN Document: __
	<b>c) When no specific technical requirements provided manufacturer has determined HAZARDS or HAZARDOUS SITUATIONS exists.</b>	
	<b>- HAZARDS or HAZARDOUS SITUATIONS have been evaluated using the RISK MANAGEMENT PROCESS.</b>	
<b>4.2.3.2</b>	<b>MANUFACTURER has addressed HAZARDS or HAZARDOUS SITUATIONS not specifically addressed in the IEC 60601-1 series.</b>	
<b>4.3</b>	<b>Performance of clinical functions necessary to achieve INTENDED USE or that could affect the safety of the ME EQUIPMENT or ME SYSTEM were identified during RISK ANALYSIS.</b>	RM File Reference to Essential performance: __
	<b>- Performance limits were identified in both NORMAL CONDITION and SINGLE FAULT CONDITION.</b>	
	<b>- Loss or degradation of performance beyond the limits specified by the MANUFACTURER were evaluated</b>	
	<b>- Functions with unacceptable risks are identified as ESSENTIAL PERFORMANCE.....:</b>	See Appended Table 4.3
	<b>- RISK CONTROL measures implemented</b>	
	<b>- Methods used to verify the effectiveness of RISK CONTROL measures implemented</b>	
<b>4.4</b>	<b>EXPECTED SERVICE LIFE stated in RISK MANAGEMENT FILE.....:</b>	
<b>4.5</b>	<b>Alternative RISK CONTROL methods utilized:</b>	





# Other Considerations

- Cybersecurity
  - IEC 62443
- *Functional Safety*
  - IEC 61508
- *Personnel Competence*



# A Methodical Approach

... to Medical Device Regulation

- Participate
- Object of Conformity Assessment
- Specified Requirements
- Conformity Assessment Activity
- Conformity Assessment System / Scheme
- Global Optimization





**Steven T. Margis**  
Director, CPO and Accreditations



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Distinguished  
Member of Technical Staff  
William Henry Merrill Society

**Steven Margis**  
Chair: IECEE  
UL Director, Conformity  
Assessment Programs

**Utilization of Voluntary Consensus  
Standards and Conformity Assessment**  
2022-03-17  
Medical Devices Webinar Series - Session IV



International  
Electrotechnical  
Commission





**IMDRF** International Medical  
Device Regulators Forum

- Australia [Therapeutic Goods Administration](#)
- Brazil [National Health Surveillance Agency \(ANVISA\)](#)
- Canada [Health Canada](#)
- China [China Food and Drug Administration](#)
- European Union [European Commission Directorate-General for Internal Market, Industry, Entrepreneurship and SMEs](#)
- Japan [Pharmaceuticals and Medical Devices Agency](#) and the [Ministry of Health, Labour and Welfare](#)
- Russia [Russian Ministry of Health](#)
- Singapore [Health Sciences Authority](#)
- South Korea [Ministry of Food and Drug Safety](#)
- United States of America [US Food and Drug Administration](#)